



Issue Date: 23rd – March 2022

Status Update of announced PCN M105 - Change of Epoxy Resin in the SMx

Dear Customer,

With this letter we would like to give you an update of PCN M105 and the upcoming use of the new epoxy material of our SMx series.

In September 2020, we already informed you that the previous epoxy material was discontinued by the supplier at short notice.

Thus, we were forced to validate a replacement material, which comes from the same supplier and has been successfully used for our VMx series for many years.

In the meantime, we have performed an extensive Qualification of different types with the new material within the SMx series (SMT, SMS, SMP and SMK). All tests have been completed successfully and if required, we can forward you the Qualification results or PPAP documentation, please contact us for this.

The remaining amount of previously used epoxy material is still being processed. It will be used up in the next few months and we will gradually convert the SMx series to the new material. As soon as the last components with old material will be phased-out in our production, you will receive components with new epoxy material starting from week 21/2022.

We can assure that this change has no influence on the technical characteristics, the performance, the reliability, or any quality aspects of the products. All datasheet or agreed specifications will be untouched.

There will be also no change of the part order code. First deliveries will be marked accordingly.

If you have any questions or concerns, please do not hesitate to contact your sales support.

Thank you for your understanding on this matter.

Kind Regards

Change Management Team of
Isabellenhütte Heusler GmbH & Co. KG

Marcus Escher
(Manager Quality Components)

i.A. P.Kalemba

Paul Kalemba
(Projectmanager)

Eugen Löwen
(Product Manager)